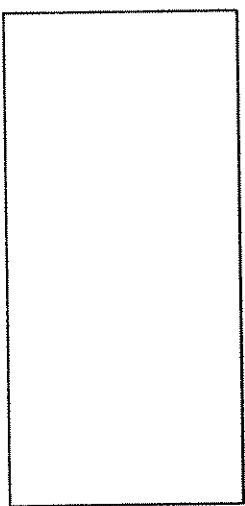
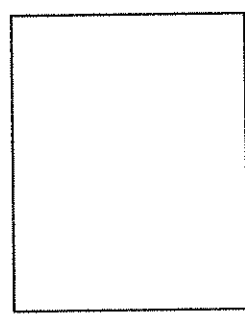


**ANTHONY HARRIS**

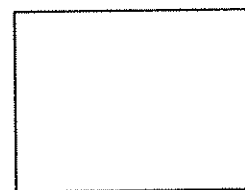
# Making a threaded box by Anthony Harris



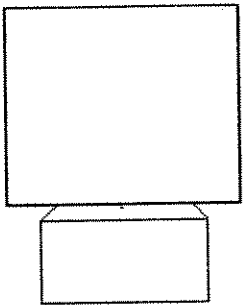
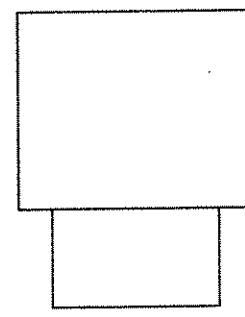
Mount a billet from which the box will be made in the chuck.



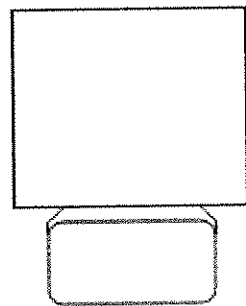
Part lid from base of box.



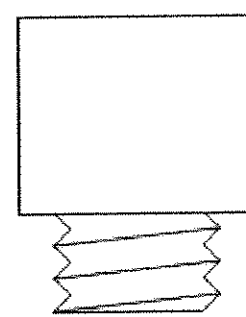
Cut the tenon making sure it is square.



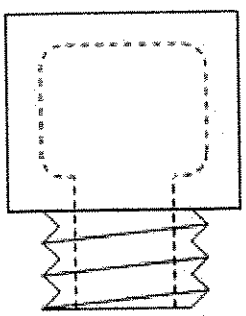
Cut the relief for the thread to run into. Left side of relief must be perpendicular.



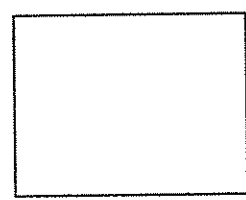
Round or taper the front of the tenon to ease entry of the chaser.



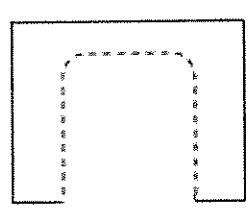
Chase the thread.



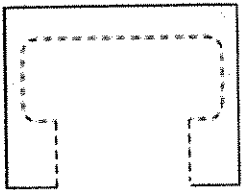
Hollow the inside of box.



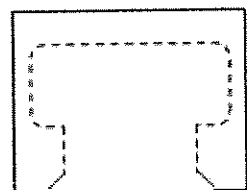
Remove box and mount lid in chuck.



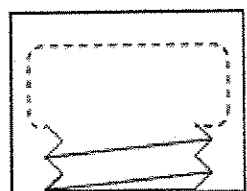
Hollow the lid leaving thickness for thread.



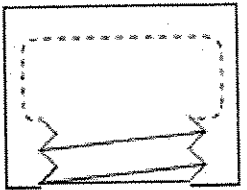
Cut the relief for the chasers to run into.



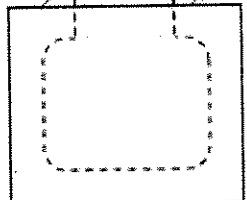
Round or taper the front of the lid to ease entry of the chaser.



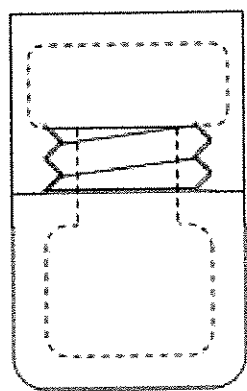
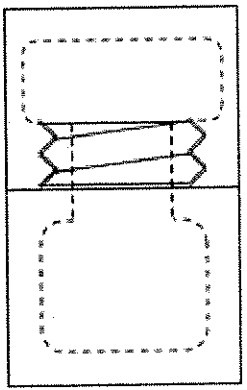
Cut the inside thread to fit.



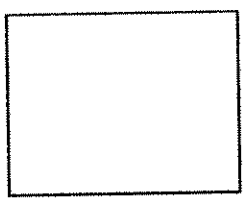
Remove material from the lid so that the box will screw shut with the grain matched.



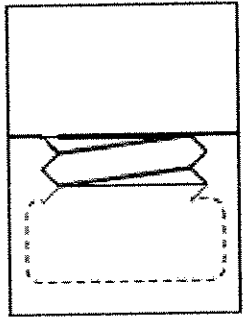
Put the box together.



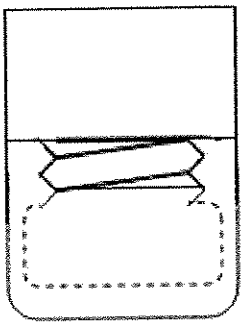
Turn the outside of the box and as far up the lid as possible.



Remove lid from chuck and mount a waste block.



Cut a tenon, relief, round or taper the front, chase a thread to fit lid. Screw on lid.



Turn the outside of the lid.